

# guill yogue socik box

## Hot Soak Box XL



The Quill Vogue Hot Soak Box XL uses a combination of hot water, detergent and powerful agitation to quickly and quietly remove soluble support material from Stratasys FDM 3D printed parts, up to 75% faster than conventional methods. The high performance Hot Soak Box XL rapidly removes a range of soluble support material from complex geometries and deep recessed areas without damaging surfaces.

The Hot Soak Box XL allows operatives to control the temperature, time and type of solution used. The compact, ultra quiet Hot Soak Box XL is safe, reliable and easy to use, providing operatives with rapid, hands free post processing, speeding post processing times and improving production efficiency. The Hot Soak Box is available in two sizes 50 litres and 500 litres and can be used in conjunction with Quill Vogue Colouring Solution to colour 3D printed plastics including polypropylene, please see our Quill Vogue Colouring Solution literature for more details.

### **KEY FEATURES**



Double skinned and fully insulated to conserve heat and energy



Stainless steel construction for system



Quill Vogue Soak Box Detergent allows the fast, safe removal of soluble support material



Robust pump for fast, effective agitation of prints

#### **SPECIFICATION**

- Footprint: L1290mm x W1040 x H1380mm
- Water Tank: L970mm x W965mm x H700mm
- Internal Basket: L920mm x W920mm x H295mm\*
- · Accommodates Parts: L914mm X W914mm x H610mm\*
- · Water Tank Capacity: 500 litres
- · High Performance Pump: Up to 109 litres per minute
- · Weight: 755kg (fully laden with water)
- \* If more space required in water tank for large parts, remove basket. Place wire mesh platform (available from Quill) on base of tank to protect printed parts from heating element.

### SITE REQUIREMENTS

- Power Supply: 415volt/3 phase/32amp. RCD protected socket required.
- The Quill Vogue Hot Soak Box requires emptying and refilling on a weekly basis depending on usage. Operators must ensure they comply with local government discharge guidelines.



Stainless steel basket for easy removal of parts



Alarm sounds to alert operators when program has finished



Timer can be programmed to run for up to one week and temperature can be set up to 99°C



Pump system allows for quick and easy drainage

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